

**Indexable insert for turning VBMT 160404, for medium machining, Grade: HBT020****Order data**

Order number	261257 HBT020
GTIN	4062406257637
Item class	22D

Technical description

Feed f	0.12 - 0.3 mm/rev.
Cutting conditions	slightly interrupted
Main application	P
Chip breaker	PM
Cutting depth a_p	0.5 - 2.5 mm
Coating	TiCN
Corner radius	0.4 mm
Tool material	Carbide
Grade	HBT020
Cutting speed v_c main application	100 - 280 m/min

Number of changes/inserts	2
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
ISO code indexable insert	VBMT 160404
Type of product	Indexable insert for turning